


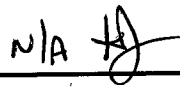


















Date: Wednesday, 07/05/2008 11:09:41 AM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services		Drawing Name : HARNESS ASSEMBLY	
Job Number : 39087			
Estimate Number : 12996			
P.O. Number :		Part Number : D412702111A	
This Issue : 07/05/2008 S.O. No. :		Drawing Number : ICA D412-702 P79 R3	
Prsht Rev. : NC		Project Number : N/A	
First Issue : / / Type : SMALL /MED FAB		Drawing Revision : E	
Previous Run : 34228		Material :	
Written By :		Due Date : 07/05/2008 Qty: 2 Um: Each	
Checked & Approved By : <u>JUL 08.5.07</u>			
Comment : est rev A 07.08.22 new issue EC Verified By:JLM			
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
			
Comment: DOCUMENT CONTROL type labels per PPP D412-702-111A CHG001 N/A 			
2.0	D35701	Bracket	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) BRACKET batch: <u>32344</u>  08/05/07 			
3.0	D3579043	Shoulder Harness	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) SHOULDER HARNESS RH batch: <u>B32112</u>  08/05/07 			
4.0	MS24694S50	Screw	
			
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Screw batch: <u>M107393</u>  08/05/07 			
5.0	AN960JD10L	Washer	
			
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Washer batch: <u>M104885</u>  08/05/07 			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 07/05/2008 11:09:41 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 39087

Part Number: D412702111A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch:

M107644

JS 08/05/07 (X2)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

ml 08/05/07 X2

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/05/07 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-111A CHG001

Location:

PPP Rev:

39085

08/05/08 (2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/08

Job Completion



U 08/05/08

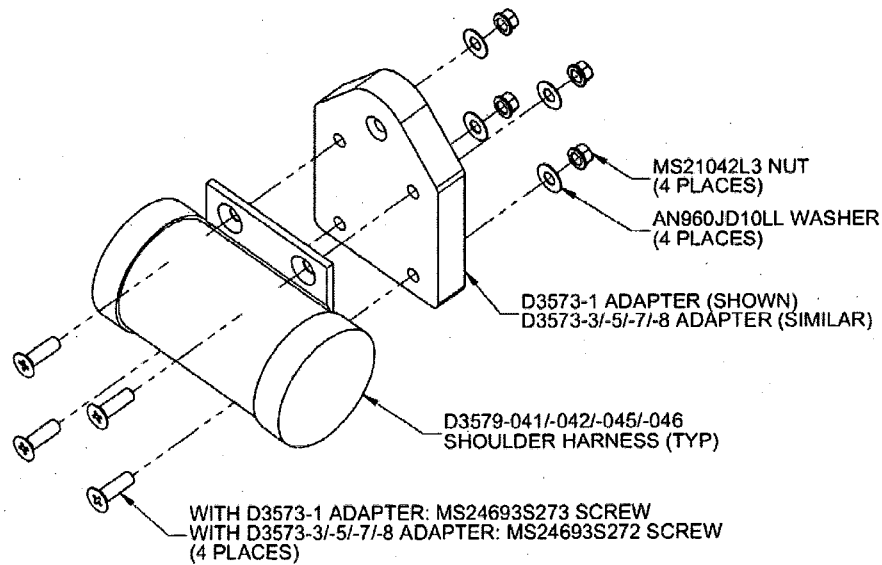
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

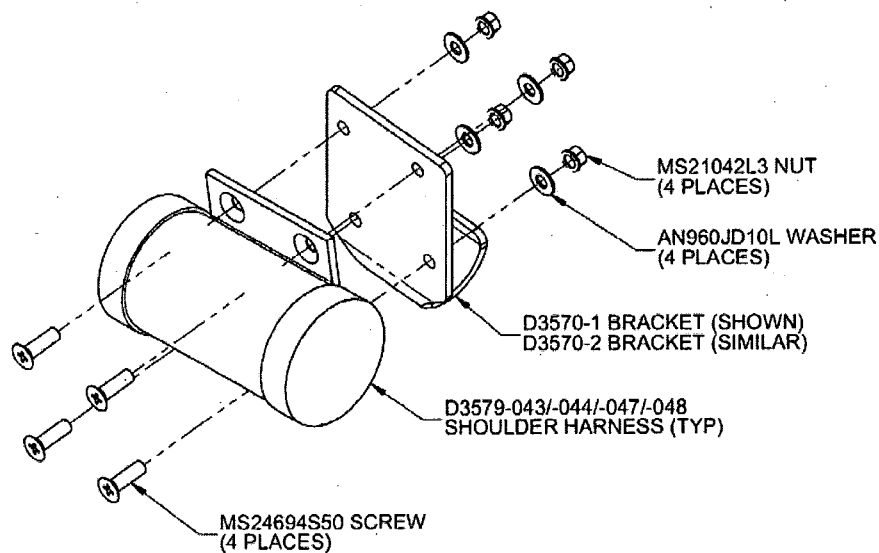
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries